

# SDS

## SAFETY DATA SHEET

Oakwood Products, Inc  
 730 Columbia HWY N  
 Estill, SC 29918  
[www.oakwoodchemical.com](http://www.oakwoodchemical.com)

**Phone Numbers:**

Product Information	803-739-8800
Transportation Emergency	800-451-8346
Outside the USA	760-602-8700

**MATERIAL IDENTIFICATION**

NAME: **Reactive Blue 4 Dye Content 35%**  
 CAS#: [13324-20-4]  
 CAT#: 103650  
 For R&D use only.

**HAZARDS IDENTIFICATION****GHS Classification**

Acute toxicity, oral (Category 4)  
 Skin corrosion/irritation (Category 2)  
 Serious eye damage/eye irritation (Category 2A)  
 Respiratory tract irritation (Category 3)

**GHS Label elements, including precautionary statements**

Pictograms



Signal Word

Warning

Hazard Statement(s)

H302	Harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation

Precautionary Statement(s)

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P301 + P312	IF SWALLOWED: call a POISON CENTER or doctor/physician IF you feel unwell.
P302 + P352	IF ON SKIN: wash with plenty of soap and water.
P304 + P340	IF INHALED: Remove victim to fresh air and Keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

---

## COMPOSITION/INFORMATION ON INGREDIENTS

Formula : C<sub>23</sub>H<sub>14</sub>Cl<sub>2</sub>N<sub>6</sub>O<sub>8</sub>S<sub>2</sub>  
Molecular Weight : 637.44

CAS	Description	Concentration
13324-20-4	Reactive Blue 4 Dye Content 35%	

---

## FIRST AID MEASURES

### In case of eye contact

Immediately flush eyes with running water for at least 15 minutes while keeping eyes open. Seek medical attention.

### In case of skin contact

Wash thoroughly with soap and plenty of water. Seek medical attention.

### If inhaled

Remove victim from source of exposure to fresh air. If breathing is difficult, administer oxygen. Seek medical attention.

### If swallowed

Do not induce vomiting. Give water to victim to drink. Seek medical attention.

---

## FIRE-FIGHTING MEASURES

### Suitable extinguishing media

Use carbon dioxide, dry chemical powder, alcohol-resistant or polymer foam.

### Special protective equipment for fire-fighters

Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes.

### Unusual fire and explosion hazards/decomposition of product

emits toxic fumes under fire conditions.

---

## ACCIDENTAL RELEASE MEASURES

### Personal precautions

Use personal protective equipment. Avoid breathing fumes, vapors, mists or gas. Ventilate area. Remove all sources of ignition. Evacuate personnel.

### Environmental precautions

Prevent further leakage if safe to do so.

### Methods and materials for containment and clean up

Absorb spills on sand or vermiculite and place in closed container for disposal.

---

## HANDLING AND STORAGE

**Precautions for safe handling**

Avoid prolonged use. Avoid all direct contact with material. Do not breathe dust or vapor. Wash thoroughly after handling.

**Precautions for safe storage**

Keep container tightly closed. Store in a cool, dry, well-ventilated area.

**EXPOSURE CONTROL/PERSONAL PROTECTION**

Contains no substances with occupational exposure limit values.

**Personal protective equipment****Eye/face protection**

Wear protective safety goggles or face shields tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU).

**Hand/skin protection**

Avoid all direct contact with product.

Wear chemical-resistant gloves.

Wear protective clothing and boots.

After contact with skin, wash immediately.

**Respiratory protection**

Ensure adequate ventilation during use. Approved respiratory equipment must be used when airborne concentrations are unknown or exceed the exposure limits.

**PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	powder
Odour	no data available
Odour Threshold	no data available
Melting point/Freezing Point	no data available
Boiling Point	no data available
Flash Point	no data available
Evaporation Rate	no data available
Flammability (solid, gas)	no data available
Upper/Lower Flammability or Explosive limits	no data available
Vapour pressure	no data available
Relative Density	no data available
Solubility(ies)	no data available
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	no data available
Decomposition temperature	no data available
Viscosity	no data available
Refractive Index	no data available

**STABILITY AND REACTIVITY****Chemical stability**

Stable under recommended storage conditions.

**Possibility of hazardous reactions**

no data available

**Conditions to avoid**

no data available

**Incompatible materials**

Strong oxidizing agents.

**Hazardous decomposition products**

May evolve carbon monoxide, carbon dioxide, nitrogen oxides, sulfur oxides, and hydrogen chloride.

---

**TOXICOLOGICAL INFORMATION**

**Acute toxicity**

**Oral LD50**

Rat - 8,980 mg/kg

**Skin corrosion/irritation**

Causes skin irritation

**Serious eye damage/eye irritation**

Eyes - Rabbit

Result: Moderate eye irritation - 24 h

Remarks: Eye irritation

**Respiratory or skin sensitization**

no data available

**Germ cell mutagenicity**

no data available

**Carcinogenicity**

no data available

**Reproductive toxicity**

no data available

**STOT-single exposure**

May cause respiratory irritation

**STOT-repeated exposure**

no data available

**Aspiration hazard**

no data available

**Exposure Routes**

Irritating to skin, eyes, and respiratory system.

May have harmful effects if inhaled or swallowed.

**Additional Information**

RTECS: CB1030000

To the best of our knowledge, the health hazards of this material have not been fully investigated.

---

## ECOLOGICAL INFORMATION

### **Toxicity**

no data available

### **Persistence and degradability**

no data available

### **Bioaccumulative potential**

no data available

### **Mobility in soil**

no data available

### **PBT and vPvB assessment**

no data available

### **Other adverse effects**

no data available

---

## DISPOSAL CONSIDERATIONS

Dissolve in or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber. Observe all Federal, State and local laws.

---

## TRANSPORT INFORMATION

### ***DOT***

Classed non-hazardous for shipping.

### ***IMDG***

Classed non-hazardous for shipping.

### ***IATA***

Classed non-hazardous for shipping.

---

## REGULATORY INFORMATION

### **SARA 302 Components**

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

### **SARA 313 Components**

SARA 313: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 313.

### **New Jersey Right to Know Components**

This product may contain a chemical on the New Jersey Right to Know Components List.

Reactive Blue 4 Dye Content 35%

### **CAS**

13324-20-4

**California Prop. 65 Components**

This product does not contain a chemical known to the State of California to cause cancer, birth defects, or other reproductive harm.

---

**OTHER INFORMATION**

Version : 1.0

Revision Date : 12/5/2018

The above information is believed to be correct but does not purport to be all-inclusive and shall be used only as a guide. Oakwood shall not be held liable for any damage resulting from handling or from contact with the above product.